# **User Manual**

## for indicators PUE C/31 series

Manual number: ITKU-17-01-03-10-A



## FOR COOPERATION WITH TENSOMETERS





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#### 1. INTENDED USE

PUE C/31 designed for quick and precise measurements of weighed loads masses. Tarring in full weighing range enables to determine net mass of weighed loads. Optional additional display enables observing of weighing process by another person.

#### **Functions:**

- backlight of display
- level of filtration
- autozero function
- · setting baud rate of transmission
- continuous data transmission for RS 232
- automatic operation for RS 232
- · designed printouts
- · designation minimum mass for function operating
- counting pieces
- +/- mass control
- percentage deviation from standard mass
- latch of maximum scale indication
- automatic tare
- memory of tare
- · Memory of 9 tare values
- inscribing tare value
- automatic scale switch-off
- user calibration
- Totalizing
- · Weighing animals

User functions may have attribute of accessibility. For this reason it is possible to adjust scale to individual needs to provide access to only these functions which are currently needed. Attribute determination accessible / inaccessible is possible in user menu and described in further part of manual.

#### 2. PRECAUTIONS

#### 2.1. Maintenance

- A. Please, read carefully this user manual before and use the device according to its intended use.
- B. Devices that are to be withdrawn from usage should be sent back to the producer or in case of own utilization do it according to the law.

### 2.2. Accumulator / battery pack

The device connected to mains inteligently monitors the battery state and charges it if possible. After sudden lack of power supply from the mains the device automatically switches to accumulator without breaking operation.

- Weighing indicators PUE C/31 (plastic casing) are devices designed to be supplied from NiMH batteries (nickel-metal-hydrogen) with rated voltage of 1.2V, size R6 and capacities from 1800 to 2800mAh charged while connected to mains without stopping operation.
- PUE C/31H and PUE C/31H/Z weighing indicators (stainless steel housing) are devices designed to be supplied from SLA accumulators (Sealed lead acid type) 6V o and capacity 3 to 4Ah charged while connected to mains without stopping operation.



In case of an elongated storage period in low temperatures, it is not allowed the full discharge of the accompanied batteries.



The equipment including accumulators does not belong to your regular household waste. The European legislation requires that electric and electronic equipment be collected and disposed separately from other communal waste with the aim of being recycled.

#### Notice:

Some symbols on accumulators identify harmful elements/compounds:

Pb = lead.

Cd = cadmium,

Hg = mercury.

## 2.2.1. Power supply of weighing indicators in plastic casings

Indicators in plastic casing are intended to be supplied from a power adapter or from NiMH rechargeable battery pack (standard equipment). New rechargeable batteries should be formatted according to the description in the chapter 14.4.4. of this manual.

Alternatively, you can use to power the device R6 size standard non-rechargible batteries. If you want to use normal batteries instead of rechargeable ones, proceed as follows:

- Before installing non-rechargeable batteries turn on the device and set <5.5.CHr6> to <no>, to switch off charging,
- Then install the batteries.



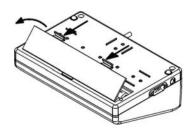
Installing batteries without changing <5.5.CHr6> to <no> may cause damage of batteries and the indicator.

## 2.2.2. Replacement of worn batteries

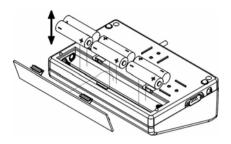
Users have the ability to replace worn out batteries to new ones in weighing indicators **PUE C/31** (plastic casing).

#### Procedure:

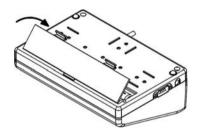
 Open the lid of the chamber for batteries placed in the bottom of the indicator casing:



• Remove discharged and then insert new batteries into the chamber, according to given polarity (+/-):



Close the lid of the chamber for batteries:





In PUE C/31H and PUE C/31H/Z weighing indicators (stainless steel housing) the worn out accumulator can be exchanged to a new one by the authorized service of the manufacturer.

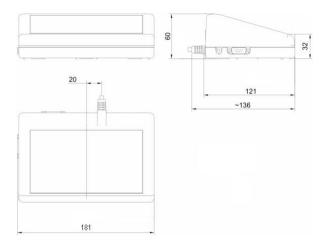
## 2.3. Operation in a strong electrostatic field

If the device is about to operate in a strong electrostatic field (e.g. printing houses etc.) it should be connected to the earthing. Connect it to the clamp terminal signed  $\frac{1}{2}$ .

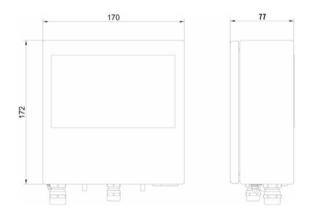
### 3. WARRANTY CONDITIONS

- A. RADWAG is obliged to repair or change those elements that appears to be faulty because of production and construction reason,
- B. Defining defects of unclear origin and outlining methods of elimination can be settled only in participation of a user and the manufacturer representatives,
- C. RADWAG does not take any responsibility connected with destructions or losses derives from non-authorized or inappropriate (not adequate to manuals) production or service procedures,
- D. Warranty does not cover:
  - Mechanical failures caused by inappropriate maintenance of the device or failures of thermal or chemical origin or caused by atmospheric discharge, overvoltage in mains or other random event.
  - Inappropriate cleaning.
- E. Loss of warranty appears after:
  - · Access by an unauthorized service,
  - Intrusion into mechanical or electronic construction of unauthorized people,
  - Removing or destroying protection stickers.
- F. Warranty conditions outline the warranty period for rechargeable batteries attached to the device for 12 months.
- G. The detailed warranty conditions one can find in warranty certificate.
- H. Contact with the central authorized service: +48 48 384 88 00 ext. 106 or 107.

## 4. MAIN DIMENSIONS



Main dimensions of PUE C/31



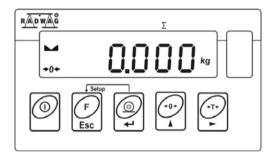
Main dimensions of PUE C/31H, PUE C/31H/Z

### **5. GETTING STARTED**

 After connecting platform to a PUE C/31 indicator put the platform on a flat stable ground far away from sources of heat. Level out the platform.

- Turn the device on using the key keep pressing the key for about 0.5 sec.
- · Wait for the test completion,
- Then you will see zero indication and pictograms:
  - →0 ← zero indication
  - stable result
    - kg weight unit
- If the indication is not zero press zero key.

### 6. KEYPAD



### 7. KEYS' FUNCTIONS

Switching on/off

Function key (operation mode selection)

Sending a weighing result to RS232

Zeroing

Tarring

## Notice:

After pressing keys' functions changes. The way of operation in this mode is described in details further in this manual.

## 8. INSCRIPTIONS ON THE DISPLAY

No	Text string	Description	
1.	FIL	Filter level	
2.	bAud	Transmission baud rate	
3.	PCS	Piece counting	
4.	HiLo	+/- control according to a standard mass	
5.	rEPL	Automatic printout	
6.	StAb	The condition of printing data	
7.	Auto	Autozero correction	
8.	t1	Power save – time to switch off while no operation	
9.	toP	Latch of the max measurement	
10.	Add	Totalizing	
11.	AnLS	Weighing animals	
12.	tArE	Memory of 9 tare values	
13.	+0+	Indication in autozero zone (indication = exact zero)	
14.		Stable result (ready to read)	
15.	PCS	Operation mode –counting pieces	
16.	kg (g)	Operation mode – weighing	
17.	+ ·	Rechargeable battery pack or battery discharged (BAT-LO)	
18.	Net	Tare function has been used	
19.	Min	+/- control with reference to the standard mass : setting the lower threshold or mass below the first threshold	
20.	ок	+/- control with reference to the standard mass: load masa between the thresholds	
21.	Max	+/- control with reference to the standard mass: setting the upper threshold or mass over the second threshold	

## 9. USER MENU

## 9.1. Submenus

User's menu is divided into  ${\bf 6}$  basic submenus. Each group has its own characteristic name preceded by the letter  ${\bf P}$  and a number.

P1 rEAd		
P 1.1	Fil	2
P 1.2	Auto	YES
P 1.3	tArA j	no
P 1.4	Fnnd	no
P2 Prnt		
P2.1	Pr_n	StAb
P2.2	S_Lo j	
P2.3	bAud	9600
P2.4	S_rS	8d1SnP
P3 Unit		
P3.1	StUn	kg
P4 Func		
P4.1	FFun	ALL
P4.2	Funi	no
P4.3	PcS	no
	HiLo	no
	PrcA	no
P4.6		no
P4.7		no
P4.8		no
P4.9		no
	AnLS	no
P4.b	tArE	no
P5 othr		
P5.1		Auto
P5.2		70
P5.3	-	YES
P5.4	- 1	Auto
P5.5	CHr6	YES
P6 CAL	_	
P6.1	· ·	* FUNCTION *
P6.2	uCAL	* FUNCTION *

### 9.2. Browsing user menu

Use scale's keys to move inside the menu.

## 9.2.1. Keypad



Entering main menu



Inscribing tare value Increasing a digit value by "1" moving down in the menu



Battery / accumulator state monitoring



Toggling between gross / net values



Selecting the parameter or changing the value of a selected parameter



Entering the selected submenu or activating a parameter for changes



Confirmation (enter)



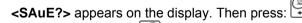
Leaving without changes or reaching a higher level of the menu

## 9.2.2. Return to the weighing mode



The changes that have been introduced should be saved in order to keep them in the memory for good.

While leaving parameters press key until the text



– to save changes or Esc – to leave without changes.

#### 10. WEIGHING

Put a load you want to weigh on the weighing pan. When the pictogram appears it means that the result is stable and ready to read.

### 10.1. Tarring

In order to determine the net mass put the packaging on the pan.

After stabilising press - (Net pictogram will be displayed in the left upper corner and zero will be indicated).



After placing a load on the weight pan net mass will be shown. Tarring is possible within the whole range of the scale. After unloading the pan the display shows the tarred value with minus sign.



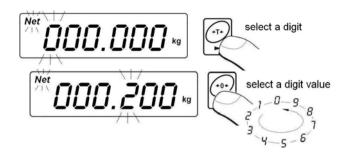
#### Notice:

Tarring cannot be performer when a negative or zero value is being displayed. In such case **<Err3>** appears on the display and short audible signal will be emitted.

## 10.2. Inscribing tare value

You can also inscribe a tare value. While in weighings mode press:

- Press simultaneously and and ,
- You will see :



- Using and set the tare value,
- Press
- Program returns to weighings mode. The inscribed tare value can be seen on the display with "—" sign,
- Tare can be inscribed anytime in weighings mode.

#### Notice:

- You cannot inscribe a new tare value when the tare value in memory is greater than zero. In the case of trying this the **<Err3>** message will be displayed and short audible signal will be emitted.
- 2. Users can also enter up to 9 tare values to the scale memory (see 14.10 of his manual).

## 10.3. Zeroing

To **ZERO** the scale press:

The scale will display zero and following pictograms: \*0\* and \*a. Zeroing is only possible within the scope of ±2% of full scale. While zeroing outside the scope of ±2% you will see <Err2>. Zeroing is possible only in stable state.

#### Notice:

Zeroing is possible only within the ±2% interval of the maximal range. If zeroing is performed beyond this range the <Err2> message and short audible signal will be emitted.

### 10.4. Weighings in two ranges

Switching between the **I range** and the **II range** happens automatically (exceeding Max of the **I range**). Weighings in the second range is signalled by a pictogram in the top left corner of the display.

Then weighings is done with the accuracy of the **II range** to the moment of returning to zero (autozero range -0-) where the scale switches back to the **I range**.

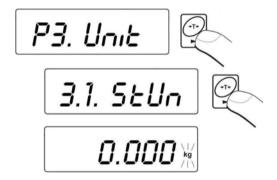


### 10.5. Selection of basic weight unit

This function is used to set weight unit the scale will start with.

#### Procedure:

• Enter the submenu **<P3.Unit>** and then:

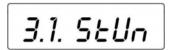


• press , until the expected unit appears on the display:



## **Options:**

- A. When the basic unit is [kg], users can toggle between: [kg, lb, N], for verified scales [lb] is not accessible,
- B. If the basic unit is [g], users can toggle between: [g, ct, lb], for verified scales [lb] is not accessible,
- After you select the unit press , the scale returns to:



Return to weighing according to chapter - 9.2.2.

### Notice:

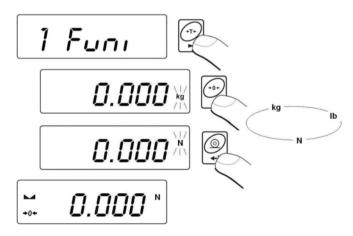
After turning on the scale always sets the basic unit.

### 10.6. Temporarily selected unit

This function is used to set weight unit the scale will use temporarily until the next power off or next selection.

#### Procedure:

Press Esc and then



After you select the unit you want come back to weighing procedure.

### **Options:**

- A. When [kg] is a basic unit, users can select following units: [kg, lb, N], [lb] is not accessible for verified scales.
- B. When [g] is a basic unit, users can select following units: [g, ct, lb], [lb] is not accessible for verified scales.

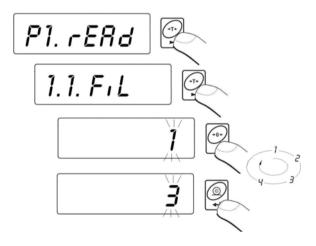
#### 11. MAIN PARAMETERS

Users can adjust the scale to external ambient conditions (filtering level) or particular needs (autozero operation, tare memory). This parameters are placed in **<P1.rEAd>** submenu.

## 11.1. Setting a filtering level

### Procedure:

• Enter the submenu **<P1.rEAd>** and then:



1 - 4 - level of filtering

By pressing select the filtering level you need.

#### Notice:

Filtering level influences the time of stabilization. The higher the filtering level is the longer stabilization time is needed.

## Return to weighing:

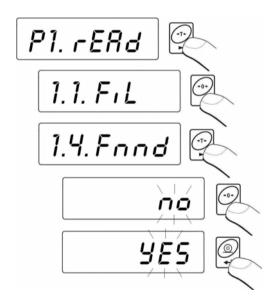
See - 9.2.2.

#### 11.2. Median filter

This filter eliminates short changes (impulses) of measure signal (e.g. shocks).

#### Procedure:

• Enter the submenu <P1.rEAd> and then:



Fnnd no - filter disabled Fnnd YES - filter enabled

## Return to weighing:

See - 9.2.2.

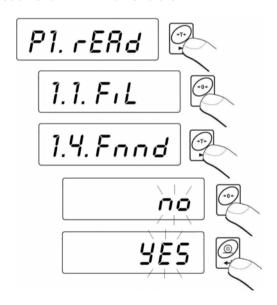
#### 11.3. Autozero function

The autozero function has been implemented in order to assure precise indications. This function controls and corrects "0" indication. While the function is active it compares the results continuously with constant frequency. If two sequentional results differ less than the declared value of autozero range, so the scale will be automatically zeroed and the pictograms  $\longrightarrow$  and  $\rightarrow$  0  $\leftarrow$  will be displayed.

When AUTOZERO is disabled zero is not corrected automatically. However, in particular cases, this function can disrupt the measurement process e.g. slow pouring of liquid or powder on the weighing pan. In this case, it is advisable to disable the autozero function.

#### Procedure:

Enter the submenu <P1.rEAd> and then:



Fnnd no - filter disabled Fnnd YES - filter enabled

## Return to weighing:

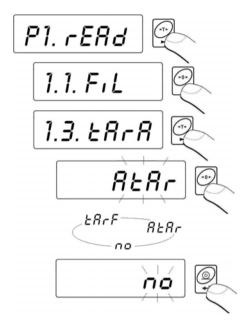
See - 9.2.2.

#### 11.4. Tare function

This parameters enables users to configure a tare function.

#### Procedure:

• Enter the submenu **<P1.rEAd>** and then:



- tArA AtAr automatic tare function on and is stored in balance memory after unplugging it from mains (Description of function operating point 14.6 automatic tare)
- tArA no automatic tare function off (user can turn on operating of automatic tare F6 AtAr till unplugging the balance from mains)
- tArA tArF tare memory function stores last value of tare in balance memory. It is automatically displayed after starting the balance. Value of tare is displayed with minus sign, and there is **Net** symbol indicated on the display. (user can turn on operating of automatic tare **F6 AtAr** till unplugging the balance from mains)

## Return to weighing:

See - 9.2.2.

#### 12. RS 232 PARAMETERS

External devices connected to RS 232C have to be supplied from the same mains and common electric shock protection. It prevents from appearing a potential difference between zero leads of the two devices. This notice does not apply to the devices that do not use zero leads.

### Transmission parameters:

- Baud rate 2400 38400 bit / s
- Data bits 7,8
- Stop bits 1,2
- · Parity control no, even, odd.

## There are four ways of sending data via RS232 interface:

- Manually after pressing
- Automatically after stabilizing the indication over LO threshold
- Continuously after it is activated in parameter or by a command sent via RS232
- On external request see "List of scale computer commands".

#### The indication can be sent as:

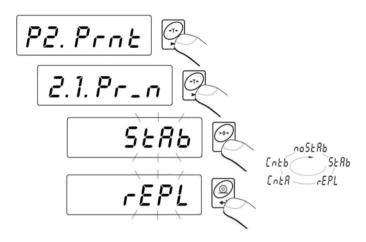
- stable the indication is sent after the scale stabilizes.
- any the indication is sent immediately after pressing the key, this state is assign with <?> in the printout.

### 12.1. Printout type

This parameter is to select the type of printout.

#### Procedure:

Enter the submenu <P2.Prnt> and then:



Pr\_n noStAb - immediate printout

(not accessible in verified scales)

Pr\_n StAb - sending stable results
Pr n rEPL - automatic operation

Pr\_n CntA - continuous transmission in basic unit
Pr n Cntb - continuous transmission in present unit

### Return to weighing:

see 9.2.2.

#### 12.2. Minimal mass threshold

This function is necessary while working with automatic tare or automatic operation or weighing animals.

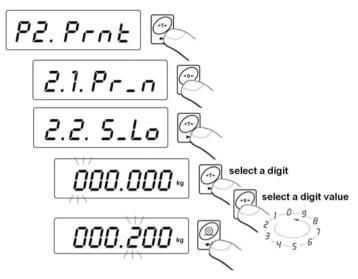
**Automatic tarring** will not be applied until the indication (gross) is lower than the value inscribed in **S\_Lo** parameter.

**In automatic operation** measurements (net) are sent via RS232 when the indication is equal or greater than the value inscribed in **S\_Lo** parameter.

**Weighings animals** is performer when the indication is equal or greater than the value inscribed in **S\_Lo** parameter.

#### Procedure:

Enter the submenu <P2.Prnt> and then:



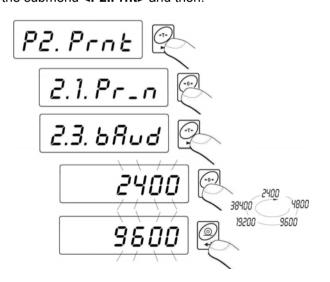
## Return to weighing:

see 9.2.2.

#### 12.3. Baud rate

#### Procedure:

• Enter the submenu **<P2.Prnt>** and then:



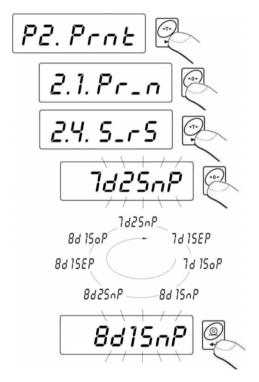
## Return to weighing:

see 9.2.2.

## 12.4. Serial transmission parameters

#### Procedure:

• Enter the submenu <P2.Prnt> and then:



7d2SnP - 7 data bits; 2 stop bits, no parity control
7d1SEP - 7 data bits; 1 stop bit, EVEN parity control
7d1SoP - 7 data bits; 1 stop bit, ODD parity control
8d1SnP - 8 data bits; 1 stop bit, no parity control
8d2SnP - 8 data bits; 2 stop bits, no parity control
8d1SEP - 8 data bits; 1 stop bit, EVEN parity control
8d1SoP - 8 data bits; 1 stop bit, ODD parity control

## Return to weighing:

See 9.2.2.

#### 13. OTHER PARAMETERS

The user can set parameters which influence the scale operation. They are gathered in the submenu **<P5.othr>** e.g. backlight and beep signal. Enter this submenu **<P5.othr>** according to chapter 11.2.

## 13.1. Backlight function

Program recognises the way the scale is supplied (mains, battery) and automatically selects the way of operating on the backlight:

**bl** – for mains,

**blbt** – for batteries or rechargeable battery pack.

## 13.1.1. Backlight for supplying from mains

#### Procedure:

• Enter the submenu **<P5.othr>** and then:



**bL no** - bac **bL YES** - bac

backlight switched offbacklight switched on

bL Auto

 backlight switched off automatically if indication becomes stable for about 10s

### Return to weighing:

See 9.2.2.

#### Notice:

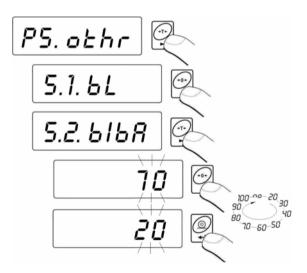
When bl=Auto, and the indication has not changed for 10s, the backlight is automatically switched off. The backlight is switched on again automatically after the result changes.

### 13.1.2. Backlight for supplying from batteries

The user can change the intensity of backlight from 0% to 100%. The lower the intensity is the longer the scale operates without recharging or exchanging batteries. When the intensity is set this function works as AUTO (described above).

#### Procedure:

• Enter the submenu **<P5.othr>** and then:



## Return to weighing:

See 9.2.2.

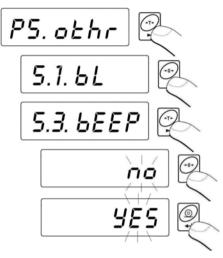
#### Notice:

The more intense the backlight is the shorter the scale operates on batteries.

## 13.2. "Beep" signal - after pressing a key

#### Procedure:

• Enter the submenu **<P5.othr>** and then:



**bEEP no** - switched off **bEEP YES** - switched on

## Return to weighing:

See 9.2.2.

#### 13.3. Automatic switch-off

This function is essential to save the battery power. The scale is switched off automatically when (function  $\mathbf{t1} = \mathbf{YES}$ ) no weighing appears in 5 minutes. (no changes on the display). In case when this function disrupts the operation (e.g. long time weighing procedures) or while working with connection to mains, switch off this function.

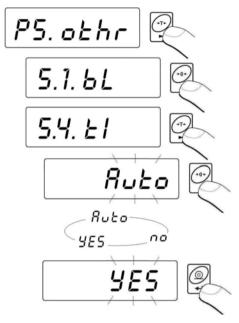
## Operation according to the power supply:

Sotting	Operation	
Setting	Mains	Batteries/accumulator
t1 = 0	disabled	disabled
t1 = YES	enabled	enabled
t1 = Auto *	disabled	enabled

\* automatic enabling/disabling according to the source of power.

#### Procedure:

Enter the submenu <P5.othr> and then:



## Returnto weighing:

See 9.2.2.

## 13.4. Battery voltage level check

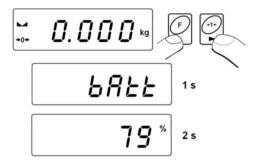
While supplying from batteries too low level of voltage is measured by software the pictogram is displayed. It means that charging or exchanging batteries is required.

## 13.4.1. Checking the batteries

This function is to check the level of battery supply. It works only if:

- Weighing mode is set,
- Battery supply is set in parameters.

#### Procedure:



After displaying the level of batteries (in per cents) the program returns to weighing.

## 13.4.2. Battery discharge pictogram

The symbol (bat low) switches on when the voltage level drops to 18% of the accepted level of voltage. It means that charging or exchanging batteries is required.

### Low level of batteries:

- Pictogram on the display,
- After one time the device will automatically switch off to protect the batteries from distructable discharging,
- Charging is signalled by (blinking period about 2 seconds) on the display.

## 13.4.3. Accumulator charging option

This function allows to switch on charging algorithm for a **NiMH** battery pack (for indicators in plastic casings) or a gel cell **SLA** accumulator (for indicators in metal housings):

- a) Parameter <CHr6> set to <no>:
  - Pictogram does not appear, charging disabled,
  - During software initializing, after turning on **<bAtt>**.
- b) Parameter <CHr6> set to <YES>:
  - Pictogram blinks slowly (period about 2 seconds), charging is enabled,

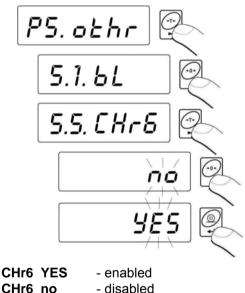
- Message <nlmh> appears on the display (for indicators in plastic casings) or <SLA> (for indicators in metal housings).
- In case of damaging accumulators or lack of it the pictogram blinks quickly (period about 0.5 sec).

#### Notice:

Indicators in plastic casings are equipped with the set of rechargeable batteries **NiMH R6 (AA)** and power adapter.

#### Procedure:

Enter the submenu <P5. othr> and then:



CHr6 no

## Return to weighing:

See 9.2.2.

## 13.4.4. Formatting rechargeable battery packs

Every plastic indicator is equipped with a brand new NiMH R6 (AA) battery pack and a power adapter. They need formatting after first powering up. It is crucial for batteries lifetime to undertake this process. Formatting consist in charging and total discharging (without meantime charging).

#### Procedure:

- 1. Supply the indicator from mains.
- 2. Charge batteries for 12 hours (time of charging 2200mAh batteries).
- 3. After 12 hours unplug from mains.
- 4. Use the device up to the moment of self powering down.
- 5. Repeat the process of charging starting from point 1.

#### Notice:

They reach their optima capacity after three cycles of full charging and discharging.

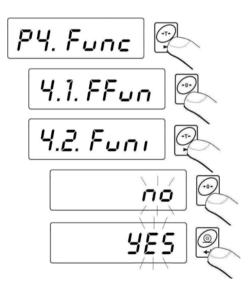
#### 14. WORK MODES

## 14.1. Setting accessibility of operation modes

In this parameter group users can disable/enable accessibility of functions after pressing key.

#### Procedure:

• Enter the submenu <P4.Func> and then:



no – mode is disabledYES – mode is enabled

## Return to weighing:

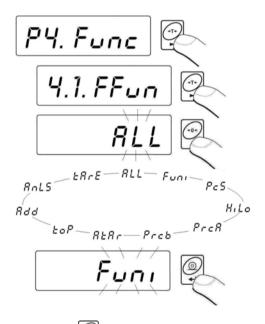
See 9.2.2.

## 14.2. Selecting quantity of operation modes

This function enables user to set if ,after pressing key, all operating modes will be accessible (**ALL**) or only one from the list chosen and used by operator.

### Procedure:

• Enter the submenu **<P4.Func>** and then:



After choosing setting press key. The program will return to displaying name of submenu **<P4.1.FFun>**.

## Return to weighing:

See 9.2.2.

## 14.3. Counting pieces of the same mass

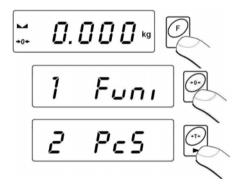
Standard solution is equipped with option of counting small pieces of the same mass. It is possible to execute a tare function in this operating mode in order to tare a container value.

#### Notice:

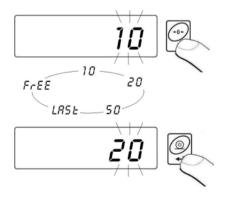
- 1. Counting pieces does not work together with other scale functions,
- 2. The counting pieces function is not saved as a default start function so it is not remembered after restarting.

### Procedure:

• Enter to <PcS> function:



- You will see a blinking value of sample quantity.
- Press key to start setting quantity of sample, you have a few options to chose from:



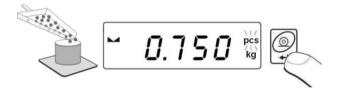
- If option <LASt> is choosen in the scale program displays estimated unit mass of the last piece (about 3 sekonds) and then goes to Counting pieces automatically setting the previously displayed value as valid for the procedure.
- If the <FrEE> option is selected you will see:



- Using and enter the required sample quantity,
  where: selection of digit position, setting the digit,
- Confirm the value by pressing 4.
- You will see **<LoAd>** on the display and then:



 If weighing is performed in a container put the container on the pan first and then tare it. Then put the declared quantity of pieces on the pan and confirm it when stable (signalled by ):



 The program will automatically calculate the mass of a single piece and go on to the **Piece Counting** mode (**pcs**). You will see the following display:



#### Notice:

- 1. If a user presses the key when load is not present on the pan, the message **-Lo-** will be indicated for a few seconds and the scale will automatically return to weighing.
- 2. In order to comply with the rules of appropriate counting pieces put as many pieces as possible during unit mass adjustment. Single piece mass should not be less than 5 divisions.
- 3. If a single piece mass is lower than a reading interval d the display will show the **<Err5>** message (see ch. 19. Error messages) and short audible signal will be emitted than the scale returns to weighing.

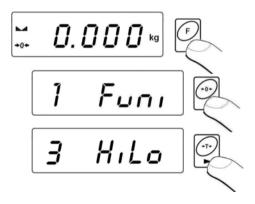
## Return to weighing:

Press the key twice.

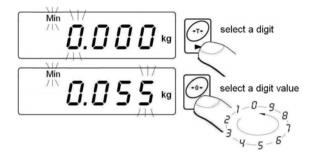
# 14.4. +/- control referring to the inscribed standard mass

#### Procedure:

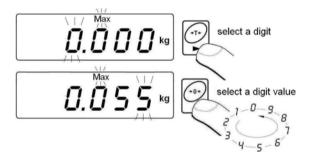
Enter to <HiLo> function:



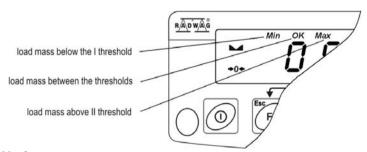
 The program enters the window of setting the lower threshold of weighing (Min):



 The inscribed value confirm by pressing , the program will automatically go to the higher threshold of weighing (Max):



- The inscribed value confirm by pressing , the program will automatically go to the main window.
- During setting threshold values following cases take place:



#### Notice:

If a user erroneously enters a value of the lower threshold higher than the upper one, the scale will indicate an error message and will return to weighing.

Press the key twice.

## 14.5. Control of % deviation referring to the inscribed standard mass

Scale software enables control of deviation (in %) of weighed loads mass referring to the inscribed standard mass. Mass of standard can be determined by its weighing (**PrcA** function) or entered to the scale memory by an user (**PrcB** function).

## 14.5.1. Standard mass determined by its weighing

#### Procedure:

• Enter to <PrcA> function:



• You will see **<LoAd>** on the display and then:



- place an load on the pan which mass will be accepted as standard
- press to confirm this operating mode
- after few seconds the indication 100,00% will be displayed
- From this moment display will not indicate mass of weighed load but deviation of load mass placed on the pan referring to the mass of standard (in %).

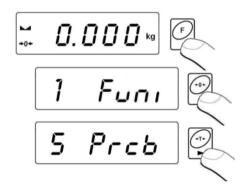


Press the key twice.

# 14.5.2. Mass of standard inscribed to scale memory

#### Procedure:

Enter to <PrcB> function:



• The program goes to the weight display window:



• Using and set standard mass,

• Confirm the entered value by pressing

- vhere: 🕒 digit selection, 🖺 digit settin
- You will see the indication equal to 0,000%,
- From this moment display will not indicate the mass of weighed load but deviation of the load mass placed on the pan referring mass of standard (in %).

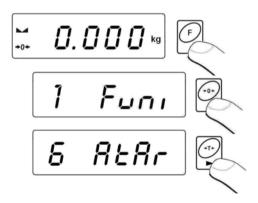
Press the key twice.

#### 14.6. Automatic tare

This function is useful for fast net mass determination of weighed load in case when tare value of is different for each load. In case when the function is active the cycle of scales operating looks as follows:

- · press zeroing key when the pan is empty,
- place the container for pieces,
- when indication is stable automatic tarring of the container mass will be performed (Net marker will appear in the upper part of the display),
- · place a sample into the package,
- · display will indicate net mass of sample,
- remove the sample together with the container,
- · display will indicate tare mass with minus sign,
- place a container for the next sample. When indication is stable automatic tarring will take place (Net marker will appear in the upper part of the display),
- place next sample into the package.

#### **Procedure:**



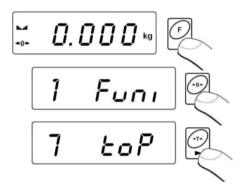
Return to weighing:

Press the key twice.

# 14.7. Measurement max force on the pan - latch

#### Procedure:

Enter to <toP> function:



 Confirmation of choice of <toP> function is indication of the Max pictogram:



- Apply a force to the weighing pan.
- The display of scale will latch the maximum value of the force remove loads from the pan
- Before the next measurement press the key.

# Return to weighing:

Press the key twice.

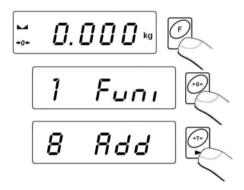
# 14.8. Totalizing

Scale software is equipped in a totalizing function of single weighings. The totalizing procedure can be documented on the printer connected to the indicator.

#### 14.8.1. Enabling the work mode

#### Procedure:

Enter to <Add> function:

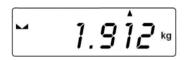


A letter "P" in the left side of the display is a confirmation that
 Add> function have been selected:

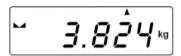


# 14.8.2. Totalizing procedure

- Enter <Add> function according to ch. 14.8.1,
- Put the first load on the pan. If the weighing procedure is performed in a container put the container on the pan first and tare it. Then put the first load on the pan and confirm it by pressing when stable (signalled by ).
- You will see a sum of weighings on the display, the "▲" pictogram in the upper right corner will be displayed and the weighing result will be printed on the printer connected to the indicator.



- Take off the load from the pan, indication returns to ZERO and the letter "P" in the left part of the display appears.
- · Put the next load on the pan,
- After stabilizing press →, the sum of first and second weighing will appear on the display, the "▲" pictogram in the upper right corner will be displayed and the second weighing result will be printed on the printer connected to the indicator:



- Press to complete the procedure (with the loaded or unloaded pan), a sum of all weighings will be printed:
  - (1) 1.912 kg
  - (2) 1.912 kg

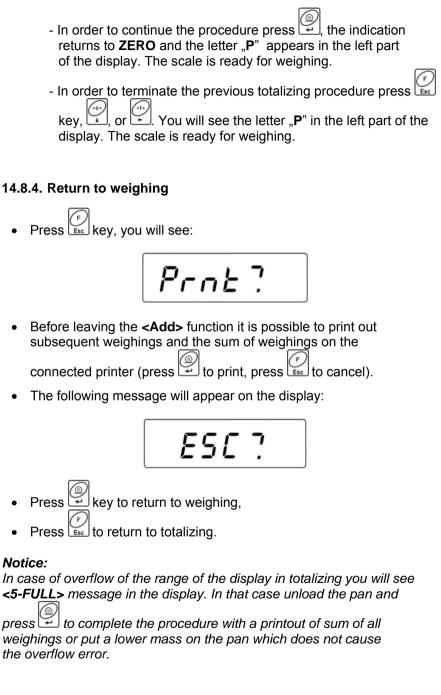
TOTAL: 3.824 kg

- In case of pressing one more time with loaded pan, you will see the <unLoAd> message. Unload the pan, the scale will return to ZERO and the letter "P" in the left part of the display will appear. The scale is ready for the next procedure.
- In case of pressing one more time with loaded pan, you will see the letter "P" in the left part of the display will appear. The scale is ready for the next procedure.

# 14.8.3. Memory of the last value of sum of weighed goods

After interrupting (e.g. switching off) the totalizing procedure, it is possible to restart the procedure without loosing data. In order to do it just enter the totalizing procedure:

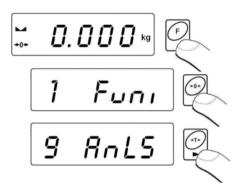
- Enter <Add> function again according to the ch. 14.8.1 of the manual,
- · You will see the last memorized sum of weighings on He display.



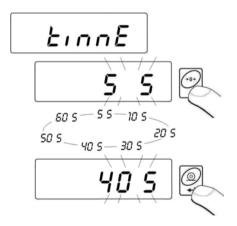
# 14.9. Weighing animals

#### Procedure:

• Enter to <AnLS> function:



• The <tinnE> message appears on the display for 1s, and then the program goes to the window of setting the duration time (in seconds) of the animal weighing process:



- Confirm the selected value by pressing
- You will see the following window:



- · Load an animal to the platform,
- After exceeding the -LO- value (see 12.2), program starts the weighings process. The appearance of subsequent hyphens < - - - - > showing the progress,
- After completing the process of weighings the result is latched on the display and additionally the **OK** pictogram is shown in the upper part of the display:



- You can start the procedure of weighing animals again by pressing by pressing
- After removing the animal from the platform program returns to the window:





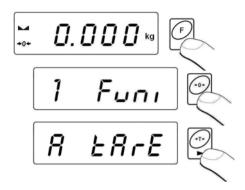
# 14.10. Tare memory

Users are allowed to Enter Up to 9 tare values to the memory.

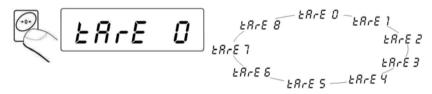
# 14.10.1. Entering the tare value to the scale memory

#### Procedure:

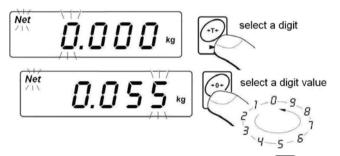
Enter to <tArE> function:



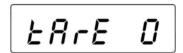
The program goes to displaying the first value from the selection
 of tare values <tArE 0> (press to chose different values):



 After selecting the right position press and you will see an editing field:



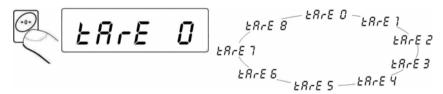
- Enter the selected tare value to the scale memory
- The program returns to the following window:





## 14.10.2. Selecting a tare value from the memory

- Enter <tArE> function according to the ch. 14.10.1 of the manual,
- The program goes to displaying the first value from the selection of tare values <tArE 0> (press to chose different values):



• To use an entered tare value press , you will see the tare value on the display preceded by the "-, sign and the **Net** pictogram:

#### Caution:

A tare value from the memory is not remembered after powering off and on the scale.

#### 15. USER CALIBRATION

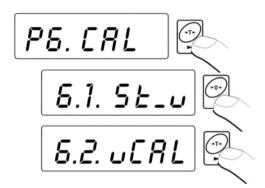
Only for non-verified scales

Confirmation of high accuracy of weighing requires periodical correcting of calibration factors in the scale memory – this is adjustment of the scale. Calibration should be performed when we start weighing or dynamic change of temperature occurs. Before starting calibration remove loads from the pan.

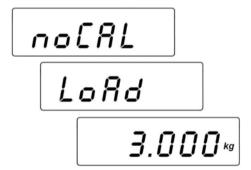
#### 15.1. Calibration

#### Procedure:

• Enter the submenu <P6.CAL> and then:



· Following inscriptions will appear



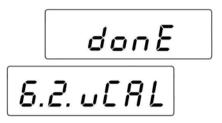
- A new start mass is adjusted during this period of time.
   After that a mass of calibration weight is shown (e.g. 3 000kg).
- Put a weight of the displayed mass value on the pan and press
   The calibration process will start which is signalled by the message:



 After completion of the process of calibration the following screen will appear



Take off the weight, then the following sequence of screens will appear



 Calibration process can be terminated anytime by pressing which is signalled by the following message on the display:



Return to weighing with saving changes that have been made.

#### Caution:

If the calibration process (span adjustment) lasts longer than 15 the **<Err8>** message will be displayed and short audible signal will be

emitted. Press to perform calibration again with more stable ambient conditions!

# 15.2. Start mass adjustment

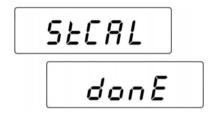
If the scale does not require the full calibration process sit is possible to adjust only a new start mass.

#### **Procedure:**

Enter the submenu <P6.CAL> and then:



· The display will show the following information



 After the completion of the start mass adjustment the following screen will appear:

 The process of start mass adjustment can be terminated by pressing by pressing which is signalled on the display:



Return to weighing performing the procedure of saving parameters.

#### Caution:

If the start mass adjustment lasts longer than 15 the <Err8> message

will be displayed and short audible signal will be emitted. Press to perform calibration again with more stable ambient conditions!

#### 16. COOPERATION WITH PRINTER

Each time the key is pressed a current mass value together with mass units is sent to RS 232 interface.

Depending on setting of **STAB** parameter it can be printed out with temporary or stable value. Depending on setting of **REPL** parameter, printout will be automatic or manual. One of thermal printer in **KAFKA** series can cooperate with each platform scales:

### a) KAFKA

Only result of weighing with mass unit can be printed.

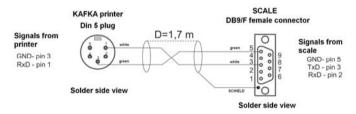
#### b) KAFKA 1/Z

This printer is equipped with an internal real time clock. Both date and time can be printed.

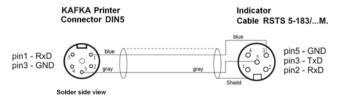
## c) KAFKA SQS

This printer is equipped with an internal real time clock and possibility of running statistics from measurements. Statistic contents: quantity of samples, sum of masses of all samples, average value, standard deviation, variation factor, min value, max value, difference max - min.

## Cable diagrams:



Scale - Kafka printer cable diagram for plastic casing



Scale - Kafka printer cable diagram for steel housing

#### 17. COOPERATION WITH COMPUTER

Sending weighing results to the computer can be done:

- manually

- in continuous way

- automatically

 on the request from the computer - after pressing 🖳 key

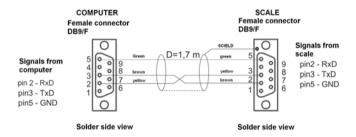
 after function activating or sending an appropriate command,

- After stabilizing the indication

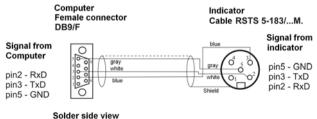
After sending a control command

These scales can cooperate with "EDYTOR WAG" program. The indicator window comprises the most important information from the scale display. The program allows to configure easily, e.g. design printouts, edit parameters. A precise description is issued in the "Help" file that accompanies the program.

## Cable diagrams:



Scale - computer cable diagram for plastic casing



Solder side view

Scale - computer cable diagram for metal housing

#### 18. COMMUNICATION PROTOCOL

#### 18.1. General information

- A. A character protocol scale-terminal has been designed for communication between RADWAG scales and external devices via RS-232 interface.
- B. It consists of commands sent from an external device to the scale and a responses from a scale.
- C. Responses are sent every time after receiving a command (reaction for any command).
- D. Using commands allows users to receive some information about the state of scale and/or influence the operation e.g.:
  - · Requesting weighing results,
  - · Display control,

#### 18.2. A set of commands for RS interfaces

Commands	Description of commands
Z	Zeroing
Т	Tarring
то	Get tare
s	Send the stable result in basic unit
SI	Send the result immediately in basic unit
SU	Send the stable result in current unit
SUI	Send the result immediately in current unit
C1	Switch on continuous transmission in basic unit
C0	Switch off continuous transmission in basic unit
CU1	Switch on continuous transmission in current unit
CU0	Switch off continuous transmission in current unit
PC	Send all implemented commands

#### Notice:

- 1. Each command have to be terminated in CR LF:
- 2. The best Policy for communication is not sending another command until the former answer has been received.

## 18.3. Respond message format

After sending a request message you can receive:

XX_A CR LF	command accepted and in progress
XX_D CR LF	command completed (appears only after XX_A)
XX_I CR LF	command comprehended but cannot be executed
XX _ ^ CR LF	command comprehended but time overflow error appeared
XX _ v CR LF	command comprehended but the indication below the
XX OK CR LF	Command done
ES_CR LF	Command not comprehended
XX _ E CR LF	error while executing command – time limit for stable result exceeded (limit time is a descriptive parameter of the scale)

XX - command name

substitutes spaces

# 18.4. Command's description

## 18.4.1. Zeroing

Syntax Z CR LF

Possible answers:

**Z\_A CR LF** - command accepted and in progress

**Z\_D CR LF** - command completed

**Z\_A CR LF** - command accepted and in progress

**Z\_^ CR LF** - command comprehended but zero range overflow appeared

Z\_A CR LF - command accepted and in progressZ\_E CR LF - time limit for stable result exceeded

**Z\_I CR LF** - command comprehended but cannot be executed

# 18.4.2. Tarring

Syntax: T CR LF

Possible answers:

T\_A CR LF - command accepted and in progress

T\_D CR LF - command completed

T\_A CR LF - command accepted and in progress

T\_v CR LF - command comprehended but tare range overflow appeared

T\_A CR LF - command accepted and in progress
T\_E CR LF - time limit for stable result exceeded

T\_I CR LF - command comprehended but cannot be executed

#### 18.4.3. Get tare value

Syntax: TO CR LF

Possible answers:

#### TO TARA CR LF - command executed

#### Frame format:

1	2	3	4	5-6	7-15	16	17	18	19	20	21
Т	0	space	stability	space	tare	space		unit		CR	LF

**Tare** - 9 characters with decimal point justified to the right

Unit - 3 characters justified to the left

#### 18.4.4. Send the stable result in basic unit

Syntax: S CR LF

Possible answers:

S\_A CR LF - command accepted and in progress
S E CR LF - time limit for stable result exceeded

**S I CR LF** - command comprehended but cannot be executed

**S\_A CR LF** - command accepted and in progress **MASS FRAME** - mass value in basic unit is returned

#### Frame format:

1	2-3	4	5	6	7-15	16	17	18	19	20	21
S	space	stability	space	sign	mass	space		unit		CR	LF

## **Example:**

S CR LF - computer command

S A CR LF - command accepted and in progress

**S**\_\_\_\_\_**-**\_\_**8.5**\_**g**\_\_**CR LF** – command done,

mass value in basic unit is returned.

## 18.4.5. Send the result immediately in basic unit

Syntax: SI CR LF

Possible answers:

SI\_I CR LF - command comprehended but cannot be executed at the

MASS FRAME - mass value in basic unit is returned

## Frame format:

1	2	3	4	5	6	7-15	16	17	18	19	20	21
S	I	space	stability	space	sign	mass	space	unit		CR	LF	

# **Example:**

SICR LF - computer command

SI\_?\_\_\_\_ 18.5 kg CR LF - command done, mass

value in basic unit is returned immediately.

# 18.4.6. Send the stable result in current unit

Syntax: SU CR LF

Possible answers:

SU\_A CR LF - command accepted and in progress
SU E CR LF - timeout while waiting for stable results

**SU I CR LF** - command comprehended but cannot be executed

SU\_A CR LF - command accepted and in progress
MASS FRAME - mass value in current unit is returned

#### Frame format:

1	2	3	4	5	6	7-15	16	17	18	19	20	21
s	J	space	stability	space	sign	mass	space		unit		CR	LF

#### **Example:**

S U CR LF – computer command

S U  $\_$  A CR LF - command accepted and in progress

S U \_ \_ \_ - \_ \_ 1 7 2 . 1 3 5 \_ N \_ \_ CR LF - command done, mass

value in current unit is returned.

## 18.4.7. Send the result immediately in current unit

Syntax: SUI CR LF

Possible answers:

SUI\_I CR LF - command comprehended but cannot be executed MASS FRAME - mass value in current unit is returned immediately

#### Frame format:

1	2	3	4	5	6	7-15	16	17	18	19	20	21
S	J	1	stability	space	sign	mass	space		unit		CR	LF

# Example:

S U I CR LF – computer command S U I ? \_ - \_ \_ 5 8 . 2 3 7 \_ k g \_ CR LF - command executed and mass returned

#### 18.4.8. Switch on continuous transmission in basic unit

Syntax: C1 CR LF

Possible answers:

C1\_I CR LF - command comprehended but cannot be executed

C1\_A CR LF - command comprehended and in progress

MASS FRAME - mass value in basic unit is returned

## Frame format:

1	2	3	4	5	6	7-15	16	17	18	19	20	21
s	1	space	stability	space	sign	mass	space		unit		CR	LF

#### 18.4.9. Switch off continuous transmission in basic unit

Syntax: C0 CR LF

Possible answers:

**C0\_I CR LF** - command comprehended but cannot be executed

C0\_A CR LF - command comprehended and executed

#### 18.4.10. Switch on continuous transmission in current unit

Syntax: CU1 CR LF

Possible answers:

CU1\_I CR LF - command comprehended but cannot be executed

CU1\_A CR LF - command comprehended and in progress

MASS FRAME - mass value in current unit is returned

#### Frame format:

1	2	3	4	5	6	7-15	16	17	18	19	20	21
S	U	1	stability	space	sign	mass	space		unit		CR	LF

#### 18.4.11. Switch off continuous transmission in current unit

Syntax: CU0 CR LF

Possible answers:

CU0\_I CR LF - command comprehended but cannot be executed

CU0\_A CR LF - command comprehended and executed

## 18.4.12. Send all implemented commands

Syntax: PC CR LF

Possible answers:

PC\_- >\_Z,T, TO,S,SI,SU,SUI,C1,C0,CU1,CU0,PC – command executed, the indicator have sent all the implemented commands.

## 18.5. Manual printouts / automatic printouts

Users can general manual or automatic printouts from the scale.

- Manual printouts can be performed after loading the pan and stabilizing indication by pressing
- Automatic printouts can be performed only after loading the pan and stabilizing indication.

#### Notice:

If a scale is verified printouts of immediate values are blocked.

## Format frame:

1	2	3	4 -12	13	14	15	16	17	18
stability	space	sign	mass	space		unit		CR	LF

Stability character [space] if stable

[?] if not stable

[^] if an indication over the range[v] if fan indication below the range

sign [space] for positive values or

[-] for negative values

mass9 characters justified to the rightunit3 characters justified to the leftcommand3 characters justified to the left

# Example 1:

\_\_\_\_\_ **1 8 3 2 . 0** \_ **g** \_ \_ **CR LF** – the printout generated from the scale after pressing ENTER/PRINT.

# Example 2:

?\_-\_\_\_2.237\_Ib\_CR LF - the printout generated from the scale after pressing ENTER/PRINT.

# Example 3:

 $^{\bullet}$  \_ \_ \_ \_ \_ 0 . 0 0 0 \_ k g \_ CR LF - the printout generated from the scale after pressing ENTER/PRINT.

#### 18.6. Continuous transmission

The indicator can work in a continuous transmission mode. It can be switched on or off in parameters or using RS232 commands.

The frame format sent by the indicator in case of setting **<P2.Prnt>** to **CntA**:

1	2	3	4	5	6	7-15	16	17	18	19	20	21
s	ı	space	stability	space	sign	mass	space		Unit		CR	LF

Stability character [space] if stable

[?] if not stable

[^] if an indication over the range[v] if fan indication below the range

sign [space] for positive values or

[-] for negative values

mass9 characters justified to the rightunit3 characters justified to the leftcommand3 characters justified to the left

The frame format sent by the indicator in case of setting **<P2.Prnt>** to **Cntb**:

1	2	3	4	5	6	7-15	16	17	18	19	20	21
s	U	ı	stability	space	sign	mass	space		unit		CR	LF

# 18.7. Configuring printouts

#### **General information**

If some information included are redundant or not sufficient and there is a necessity of changes one can design their own protocol format in **EDYTOR WAG** computer program. This piece of software is accessible in: http://www.radwag.com

#### 19. ERROR COMMANDS

**Err2** - Value beyond the zero range

**Err3** - Value beyond the tare range

**Err4** - Calibration mass or start mass beyond the acceptable

range ( $\pm 1\%$  for weight,  $\pm 10$  for start mass)

**Err5** - Mass of a single piece lower than the scale division

Err8 - Exceeded the time for tarring, zeroing, start mass

adjustment or span adjustment

**NULL** - Zero value from the AD converter

**FULL2** - Measurement range overflow

LH - Start mass error, the mass on the weighing platform is

beyond the acceptable range (-5% to +15% of start mass)

**5-FULL** - Display range overflow in totalizing

## Notice:

1. Errors: Err2, Err3, Err4, Err5, Err8, null, that appear on the display are also signalled by a short beep sound (about 1 sec.);

2. Error **FULL2** that appears on the display is also signalled by a continuous sound until the cause of error disappears.

#### 20. TROUBLE SHOOTING

Problem	Cause	Solution
Turning on does not work	Discharged batteries.	Connect to mains or change batteries
	No batteries (not installed or improperly installed)	Check the correctness of installation (polarization)
The scale turns off automatically	"t1" set to "YES" (Power save)	In "othr" submenu change "5.4 t1" to "no"
After turning on "LH" message on the display		

## 21. TECHNICAL PARAMETERS

# 21.1. Metrological parameters

Display type	LCD	
Keyboard type	Micro switch (500 000 cycles)	
Class (OIML)	III	
Max. Number of A/D converter divisions	838860 x10	
Number of verification divisions	6 000	
Max. Increment of signal	19.2 mV	
Max. Voltage per 1verificated division	3.2 μV	
Min. Voltage per 1verificated division	1.0 μV	
Max. Temperature of work	+40°C	
Min. Temperature of work	-10°C	
Min. Impedance of load cell	80 Ω	
Max. Impedance of load cell	1200 Ω	
Power voltage on load cell	5V	
Load cells connection	4 or 6 cables + screen	
Output RS232	Standard	
Additional display	Option	

## 21.2. Ambient conditions

These scales are intended to operate in extended ambient conditions.

Operation temperature: -10°C / to +40°C
 Maximal relative humidity: 85% in 40°C
 Mains voltage tolerance: -10% to +10%

## 21.3. Power supply

	PUE C/31	PUE C/31H	PUE C/31H/Z
Standard power supply	supplier 120V/11VAC or 230V/11VAC and 6×NiMH AA or 6×battery AA	Mains 120VAC 60Hz 70mA or 230VAC 50Hz 35mA and SLA 6V/3,4Ah	supplier 120V11VAC or 230V/11VAC and SLA 6V/3,4Ah
Optional Power supply	10 -18V DC Imax=600mA	-	10 -18V DC Imax=600mA
Methods of supplying	External adapter, rechargeable batteries NiMH 6×AA	mains, in-built gel cell accumulator SLA	External disconnectable supplier for accumulator charging, in-built gel cell accumulator SLA
Average operation time (accumulators /batteries)	35 hours	45 hours	

#### 22. ADDITIONAL EQUIPMENT

#### Accessories:

- KAFKA printer cable for PUE C/31 indicators P0136,
- KAFKA printer cable for PUE C/31H, PUE C/31H/Z P0253,
- Computer cable for PUE C/31 P0108,
- Computer cable for PUE C/31H, PUE C/31H/Z P0259,
- EPSON printer cable for PUE C/31 P0151,
- EPSON printer cable for PUE C/31H, PUE C/31H/Z P0261,
- Power cord for car lighter 12V DC for PUE C/31 K0047,
- Power cord for car lighter 12V DC for PUE C/31H/Z K0042,
- Thermal printer KAFKA,
- Dot matrix printer **EPSON**,
- Additional display in plastic casing for PUE C/31- WD- 4/1 (accessible with balance as complete set only),
- Additional display in stainless metal housing for PUE C/31H, PUE C/31H/Z - WD- 4/3 (accessible with balance as complete set only),
- Large size display (2") for PUE C/31H, PUE C/31H/Z **WWG-2**,
- Current loop in plastic casing for PUE C/31 AP2-1,
- Current loop in metal housing PUE C/31H, PUE C/31H/Z **AP2-3** (accessible with balance as complete set only),

- RS232 / RS485 converter for PUE C/31 KR-01,
- RS232 / Ethernet converter for PUE C/31 KR-04,
- A rack for PUE C/31, PUE C/31H or PUE C/31H/Z indicator,
- Handle for measuring indicator in plastic version,

# Computer programs:

- "EDYTOR WAG" computer program,
- "RAD-KEY" computer program,
- "PW-WIN" computer program.

# **MANUFACTURER**

# OF ELECTRONIC WEIGHING INSTRUMENTS



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